

**LUDLUM MODEL 44-3  
LOW ENERGY GAMMA SCINTILLATOR**

**May 2018  
Serial Number PR134823 and Succeeding  
Serial Numbers**



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**LUDLUM MEASUREMENTS, INC**  
501 OAK STREET, P.O. BOX 810  
SWEETWATER, TEXAS 79556  
325-235-5494, FAX: 325-235-4672



## **STATEMENT OF WARRANTY**

Ludlum Measurements, Inc. warrants the products covered in this manual to be free of defects due to workmanship, material, and design for a period of twelve months from the date of delivery. The calibration of a product is warranted to be within its specified accuracy limits at the time of shipment. In the event of instrument failure, notify Ludlum Measurements to determine if repair, recalibration, or replacement is required.

This warranty excludes the replacement of photomultiplier tubes, G-M and proportional tubes, and scintillation crystals which are broken due to excessive physical abuse or used for purposes other than intended.

There are no warranties, express or implied, including without limitation any implied warranty of merchantability or fitness, which extend beyond the description of the face there of. If the product does not perform as warranted herein, purchaser's sole remedy shall be repair or replacement, at the option of Ludlum Measurements. In no event will Ludlum Measurements be liable for damages, lost revenue, lost wages, or any other incidental or consequential damages, arising from the purchase, use, or inability to use product.

## **RETURN OF GOODS TO MANUFACTURER**

If equipment needs to be returned to Ludlum Measurements, Inc. for repair or calibration, please send to the address below. All shipments should include documentation containing return shipping address, customer name, telephone number, description of service requested, and all other necessary information. Your cooperation will expedite the return of your equipment.

**LUDLUM MEASUREMENTS, INC.**  
**ATTN: REPAIR DEPARTMENT**  
**501 OAK STREET**  
**SWEETWATER, TX 79556**  
**800-622-0828      325-235-5494**  
**FAX 325-235-4672**



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## **Introduction**

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The Model 44-3 sodium iodide (NaI) low-energy gamma scintillator is primarily used for detecting low levels of gamma radiation in the range of 10-60 keV. It consists of a 2.5 cm diameter x 1 mm thick (1 x 0.04 in.) NaI crystal coupled to a photomultiplier tube and is housed in a 0.16 cm (0.06 in.) thick aluminum housing with an 18.4 mg/cm<sup>2</sup> metallized polyester window. The detector is energy dependent, over-responding by a factor of 10 or greater in the 100 keV range and under-responding by a factor of 0.5 above 1 MeV when normalized to <sup>137</sup>Cs.

The Model 44-3 will operate with any Ludlum instrument or equivalent instrument that provides 500-1200 Vdc and an input sensitivity of approximately 10 mV or higher.

The common application for this detector is low-level radiation detection.



*Model 44-3*

**Note:**

The detector does not contain any consumable materials.



### Note:

If the detector is used in a manner not intended by the manufacturer, the detector may not function properly.

## Unpacking and Repacking

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Remove the calibration certificate or detector functional check certificate and place it in a secure location. Remove the detector(s) and accessories (if applicable) and ensure that all items listed on the packing list are in the carton. If multiple detectors are included, refer to the calibration certificates for serial number (SN) matches. The Model 44-3 serial number is located on the side of the detector.

To return an instrument or detector for repair or calibration, provide sufficient packing material to prevent damage during shipment and affix appropriate warning labels to promote careful handling.

Every returned instrument must be accompanied by an **Instrument Return Form**, which can be downloaded from the Ludlum website at [www.ludlums.com](http://www.ludlums.com). Find the form by clicking the “Support” tab and selecting “Repair and Calibration” from the drop-down menu. Then choose the appropriate Repair and Calibration division where you will find a link to the form.

## Specifications

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**SCINTILLATOR:** 2.5 cm diameter x 1 mm thick (1 x 0.04 in.) NaI (Tl) crystal

**WINDOW:** 18.4 mg/cm<sup>2</sup> metallized polyester (also available with a 7.8 mg/cm<sup>2</sup> window for energies as low as 5 keV)

**WINDOW AREA:** 5 cm<sup>2</sup> for active and open

**EFFICIENCY (4 $\pi$  geometry):**  $^{125}\text{I}$  is 33.5% (based on  $^{129}\text{I}$  efficiency of 18%) (background of less than 250 cpm)

**SENSITIVITY:** approximately 675 cpm/ $\mu\text{R}/\text{hr}$  ( $^{125}\text{I}$ )

**RECOMMENDED ENERGY RANGE:** approximately 10-60 keV

**ENERGY RESPONSE:** energy dependent

**COMPATIBLE INSTRUMENTS:** general purpose survey meters, ratemeters, and scalars

**TUBE:** 3.8 cm (1.5 in.) diameter, magnetically shielded photomultiplier

**OPERATING VOLTAGE:** typically 500-1200 volts

**DYNODE STRING RESISTANCE:** 100 megohm

**CONNECTOR:** Series "C" (others available)

**CONSTRUCTION:** aluminum housing with beige powder coat finish

**TEMPERATURE RANGE:** -20 to 50 °C (-4 to 122 °F); may be certified to operate from -40° to 65 °C (-40 to 150 °F)

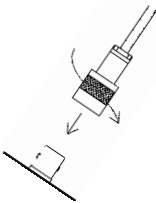
**SIZE:** 5.1 cm (2 in.) x 17.8 cm (7 in.) (D x L)

**WEIGHT:** 0.45 kg (1 lb)

## Operating Procedures

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### CONNECTING TO AN INSTRUMENT



Connect one end of the cable provided to the detector by firmly pushing the connector together while twisting clockwise  $\frac{1}{4}$  turn until latched. Repeat the process in the same manner with the other end of the cable and the instrument.

### **TESTING THE DETECTOR**

1. Ensure that the instrument HV (high voltage) is at the proper setting for the detector.
2. Connect the detector to the instrument and check for a proper background reading (typically 350 cpm at an ambient background of 8-15  $\mu\text{R/hr}$ ).
3. Expose the detector to a check source and verify that the instrument indicates within 20% of the check source reading from the last calibration. Alternatively, expose the detector to a source of known value and verify that the detector detects greater than or equal to the efficiency listed in the specification section of this manual.
4. Instruments and detectors that meet these criteria are ready for use. Failure to meet these criteria may indicate a malfunction in the detector.

## **Safety Considerations**

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### **ENVIRONMENTAL CONDITIONS FOR NORMAL USE**

1. Indoor or outdoor use (in a dry environment)
2. No maximum altitude
3. Temperature range of -20 to 50 °C (-4 to 122 °F); may be certified to operate from -40 to 65 °C (-40 to 150 °F)
4. Maximum relative humidity of less than 95% (non-condensing)
5. Pollution Degree 1 (as defined by IEC 664)

## CLEANING INSTRUCTIONS AND PRECAUTIONS

The detector may be cleaned externally with a damp cloth, using only water as the wetting agent. Do not immerse the instrument in any liquid. Observe the following precautions when cleaning:

1. Turn the instrument electronics OFF.
2. Allow the instrument to sit for one minute.
3. Disconnect the detector cable before cleaning the detector.

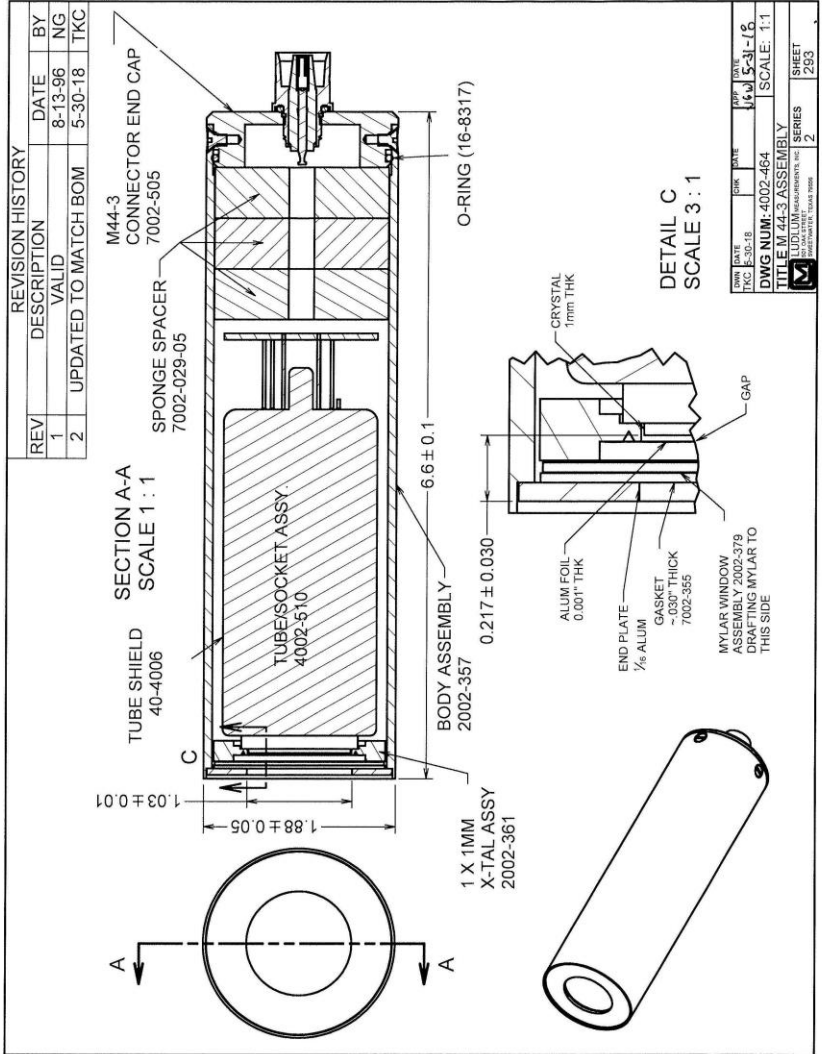
## Parts List, Drawings, and Diagrams

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### Model 44-3 Gamma Scintillator

<u>Reference</u>	<u>Description</u>	<u>Part Number</u>
<b>Drawing 2 x 293</b>		
UNIT	Completely Assembled Model 44-3 Gamma Scintillator	47-1533
1 EA	DETECTOR BODY	2002-357
1 EA	END CAP	7002-505
1 EA	1 x 1 mm NaI CRYSTAL	2002-361
1 EA	1.5 INCH PHOTOMULTIPLIER TUBE	01-5349
1 EA	TUBESHIELD	40-4006
1 EA	1.5INCH TUBE SOCKET BOARD	5002-502
1 EA	CONNECTOR, UG706/U	4478-011
3 INCH	TEFLON WIRE	21-8543
3 INCH	#24 BLACK WIRE	21-9432
1 EA	LUG	18-8766
4 EA	SCREWS	17-8811
7 EA	SPONGE	7002-029-05
1 EA	MYLAR WINDOW ASSY	2002-379
1 EA	GASKET	7002-355

# Model 44-3 Low Energy Gamma Scintillator



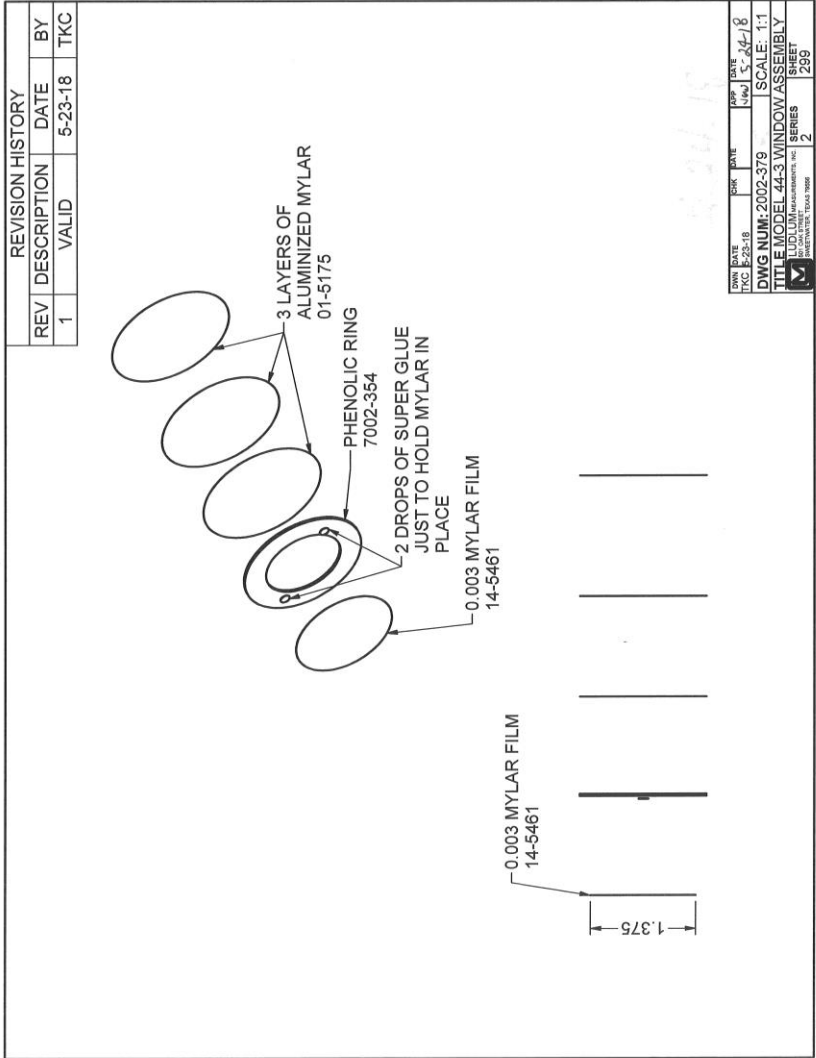
OWN	DATE	CHK	DATE	APP	DATE
TKC	5-30-18			LS	5-31-18

DWG NUM:-4002-464  
SCALE: 1:1

TITLE M 44-3 ASSEMBLY  
LUDLUM MEASUREMENTS, INC.  
PERFORMANCE TOAST FOODS

SHEET 263

Mylar Window Assembly



# Model 44-3 Low Energy Gamma Scintillator

Reference

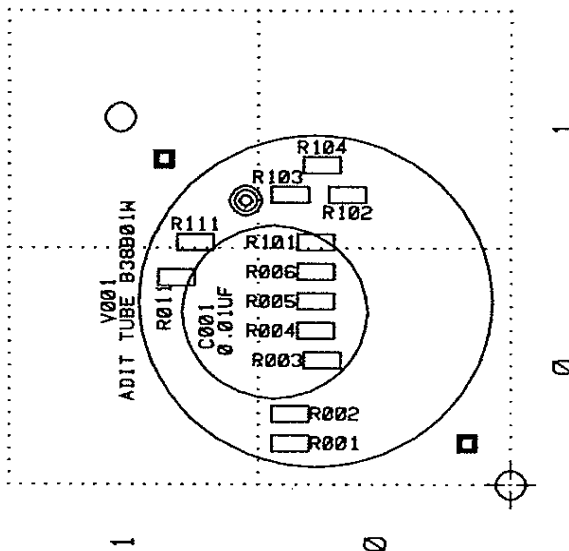
Description

Part Number

## 1.5 inch Tube Socket Board

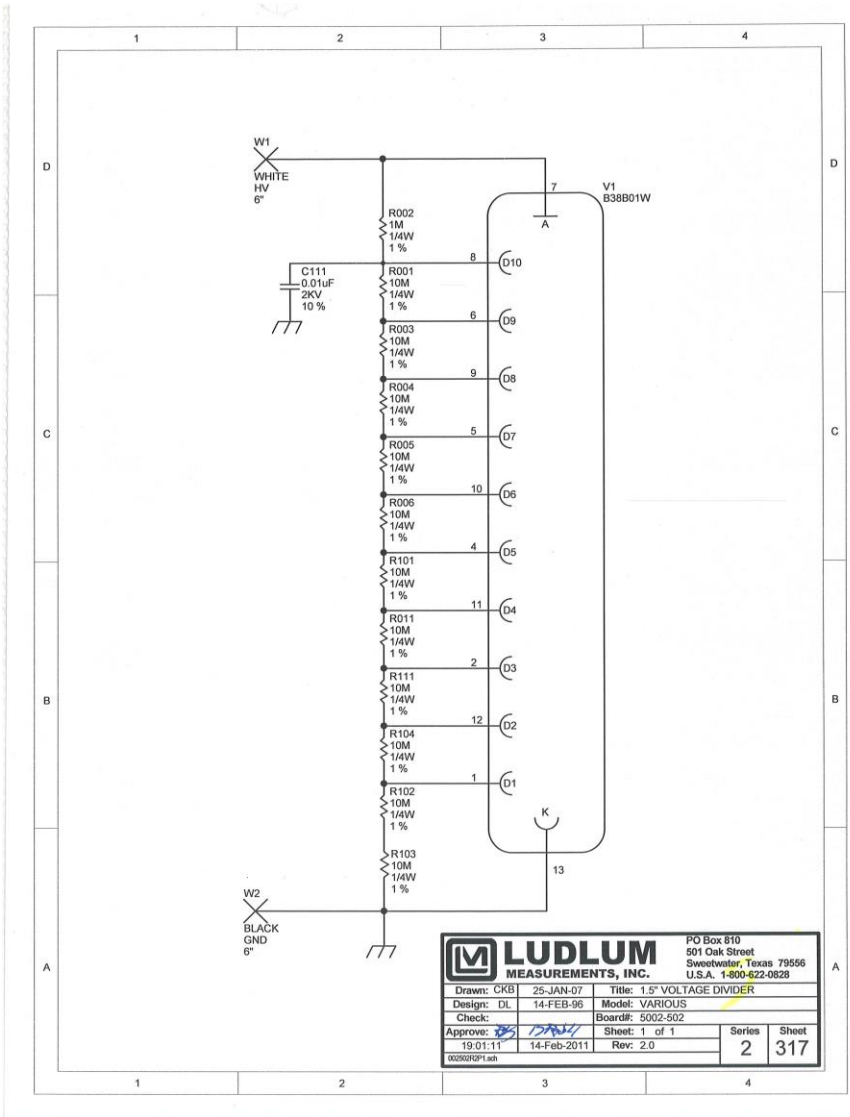
### Drawing 2 x 318

1 EA	CIRCUIT BOARD	5002-502
1 EA	CAP 0.01 $\mu$ F 2kv	04-5525
1 EA	RES 1M, $\frac{1}{4}$ W, 1%	12-7844
11 EA	RES 10 M, $\frac{1}{8}$ W, 1%	12-7996



1.5 inch Tube Socket Board Component Layout

**1.5 inch Adit Tube Socket Board - Schematic**



<b>LUDLUM MEASUREMENTS, INC.</b>		PO Box 810 501 Oak Street Sweetwater, Texas 79556 U.S.A. 1-800-622-0828	
Drawn: CRB	25-JAN-07	Title: 1.5" VOLTAGE DIVIDER	
Design: DL	14-FEB-96	Model: VARIOUS	
Check:		Board#: 5002-502	
Approve: <i>[Signature]</i>	19-01-11	Sheet: 1 of 1	Series
000292P1.mxd	14-Feb-2011	Rev: 2.0	2 317



